MMAN4200

Additive Manufacturing

Term 2, 2022
Course Overview

Staff Contact Details

Convenors

<table>
<thead>
<tr>
<th>Name</th>
<th>Email</th>
<th>Availability</th>
<th>Location</th>
<th>Phone</th>
</tr>
</thead>
<tbody>
<tr>
<td>Xiaopeng Li</td>
<td><a href="mailto:xiaopeng.li@unsw.edu.au">xiaopeng.li@unsw.edu.au</a></td>
<td>Microsoft Teams Video Chat Hours: 1400-1700</td>
<td>Room 311B, J17</td>
<td></td>
</tr>
</tbody>
</table>

School Contact Information

Location

UNSW Mechanical and Manufacturing Engineering

Ainsworth building J17, Level 1

Above Coffee on Campus

Hours

9:00–5:00pm, Monday–Friday*

*Closed on public holidays, School scheduled events and University Shutdown

Web

School of Mechanical and Manufacturing Engineering

Engineering Student Support Services

Engineering Industrial Training

UNSW Study Abroad and Exchange (for inbound students)

UNSW Future Students

Phone

(+61 2) 9385 8500 – Nucleus Student Hub

(+61 2) 9385 7661 – Engineering Industrial Training

(+61 2) 9385 3179 – UNSW Study Abroad and UNSW Exchange (for inbound students)

(+61 2) 9385 4097 – School Office**
**Please note that the School Office will not know when/if your course convenor is on campus or available**

**Email**

*Engineering Student Support Services* – current student enquiries
- e.g. enrolment, progression, clash requests, course issues or program-related queries

*Engineering Industrial Training* – Industrial training questions

*UNSW Study Abroad* – study abroad student enquiries (for inbound students)

*UNSW Exchange* – student exchange enquiries (for inbound students)

*UNSW Future Students* – potential student enquiries
- e.g. admissions, fees, programs, credit transfer

*School Office* – School general office administration enquiries
- NB: the relevant teams listed above must be contacted for all student enquiries. The School will only be able to refer students on to the relevant team if contacted

**Important Links**

- [Student Wellbeing](#)
- [Urgent Mental Health & Support](#)
- [Equitable Learning Services](#)
- [Faculty Transitional Arrangements for COVID-19](#)
- [Moodle](#)
- [Lab Access](#)
- [Computing Facilities](#)
- [Student Resources](#)
- [Course Outlines](#)
- [Makerspace](#)
- [UNSW Timetable](#)
- [UNSW Handbook](#)
Course Details

Units of Credit 6

Summary of the Course

Additive manufacturing, also known as 3D printing, is an emerging advanced manufacturing technique which has enjoyed a rapid growth in recent years.

This course will introduce you to the fundamental aspects of additive manufacturing. This course will focus on various additive manufacturing techniques where you will gain basic knowledge and theory about the history, development and fundamental engineering aspects of this technique. You will also cover additive manufacturing process optimization including the selection and use of materials as well as look at the current major applications where additive manufacturing is used in addition to investigating the future development of this emerging manufacturing technique.

Course Aims

This course aims to provide an introduction to the fundamental and important aspects of additive manufacturing, in terms of additive manufacturing techniques, additive manufacturing process optimization and design for additive manufacturing. This course will also offer the students first-hand experience in additive manufacturing techniques.

Course Learning Outcomes

After successfully completing this course, you should be able to:

<table>
<thead>
<tr>
<th>Learning Outcome</th>
<th>EA Stage 1 Competencies</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Understand the fundamental basis and nature of additive manufacturing techniques</td>
<td>PE1.1, PE1.3, PE1.5, PE2.2, PE3.6</td>
</tr>
<tr>
<td>2. Explain the principles and develop a systematic plan for additive manufacturing process optimisation</td>
<td>PE1.1, PE1.3, PE1.5, PE2.3, PE3.6</td>
</tr>
<tr>
<td>3. Plan and execute appropriate design process for additive manufacturing</td>
<td>PE1.3, PE1.5, PE2.2, PE2.4, PE3.2, PE3.6</td>
</tr>
<tr>
<td>4. Be able to relate additive manufacturing to other manufacturing techniques</td>
<td>PE1.1, PE1.3, PE1.5, PE2.3, PE3.6</td>
</tr>
</tbody>
</table>

Teaching Strategies

The subject will be presented in the form of lectures and tutorials. Each weekly class will consist of an hour of a tutorial example or case study related to the material covered in the previous lecture in the first hour and followed by 1-2 hrs lecture. One lab project will also be included for the students to have first-hand experience in additive manufacturing.

Additional Course Information

The lectures from week 1 to 4 will focus on various additive manufacturing techniques up to date where
you will gain basic knowledge about the history, development and fundamental engineering aspects of this technique. The lecture in week 8 will be a presentation on the lab project. The lecture in week 9 will cover additive manufacturing process optimization, including materials for additive manufacturing, properties of additive manufacturing fabricated components, and applications of additive manufacturing, e.g. aerospace, automotive, biomedical, and arts and design. Week 9 will also cover additive manufacturing design where you will use commercially available software to design advanced structures for additive manufacturing. The lectures in week 10 will introduce current major applications of additive manufacturing and provide a perspective for future development of this emerging manufacturing technique.

Aside from lectures and workshops, this course also includes demonstrations where you will have first-hand experience in various additive manufacturing machines available in the School of Mechanical and Manufacturing Engineering.
Assessment

<table>
<thead>
<tr>
<th>Assessment task</th>
<th>Weight</th>
<th>Due Date</th>
<th>Course Learning Outcomes Assessed</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Final exam</td>
<td>40%</td>
<td>Not Applicable</td>
<td>1, 2, 3, 4</td>
</tr>
<tr>
<td>2. Online quizzes</td>
<td>10%</td>
<td>Each Thursday 10 am Sydney time</td>
<td>1, 2, 3, 4</td>
</tr>
<tr>
<td>3. Assignment 1</td>
<td>25%</td>
<td>Week 8</td>
<td>1, 2, 3, 4</td>
</tr>
<tr>
<td>4. Lab project</td>
<td>25%</td>
<td>Week 8</td>
<td>1, 2, 3, 4</td>
</tr>
</tbody>
</table>

Assessment 1: Final exam

Assessment length: 8 questions, 2 hours

2 hours

Additional details

Deadline for absolute fail is n/a

Assessment 2: Online quizzes

Start date: Each Wednesday 10 am Sydney time
Assessment length: 2 quiz questions for each week, 1 hour
Submission notes: Submitted via Moodle
Due date: Each Thursday 10 am Sydney time

Online quizzes based on weekly lectures

Additional details

Deadline for absolute fail is each Thursday 10 am Sydney time. Marks will be returned with one week.

Assessment 3: Assignment 1

Start date: Week 4
Assessment length: 3500 words
Submission notes: Submission via Moodle
Due date: Week 8

This assignment requires each student or a group of students (depending on the number of the enrolled students) to write an essay based on given topics about additive manufacturing. The topics will be provided to the students in week 5.

Additional details

Deadline for absolute fail is 5 days after due date. Marks will be returned with two weeks.
Assessment 4: Lab project

Start date: Week 4
Assessment length: 1 group presentation and project report
Submission notes: Submission via Teams
Due date: Week 8

The students will be divided into several groups and a flexible and little project will be given to each group. Each project will be focused on polymer or metal additive manufacturing where you will need to design and fabricate a real component using the 3D printers in the lab. You will also need to talk about how your group work together to design and fabricate the component using 3D printer in your group presentation. The assessment for the project will be based on the team work, your understanding of the 3D printing process, the quality of the final component your group print and the group presentation. The lab project will be in hybrid mode (online and in-person options).

Additional details

Deadline for absolute fail is 5 days after due date. Marks will be returned with two weeks.
Attendance Requirements

Students are strongly encouraged to attend all classes and review lecture recordings.

Course Schedule

View class timetable

Timetable

<table>
<thead>
<tr>
<th>Date</th>
<th>Type</th>
<th>Content</th>
</tr>
</thead>
<tbody>
<tr>
<td>O-Week: 23 May - 27 May</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Week 1: 30 May - 3 June</td>
<td>Lecture</td>
<td>Introduction to additive manufacturing; Moodle Recorded Lecture/Class readings</td>
</tr>
<tr>
<td>Week 2: 6 June - 10 June</td>
<td>Lecture</td>
<td>Metal additive manufacturing; Moodle Recorded Lecture/Class readings</td>
</tr>
<tr>
<td>Week 3: 13 June - 17 June</td>
<td>Lecture</td>
<td>Polymer additive manufacturing; Moodle Recorded Lecture/Class readings</td>
</tr>
<tr>
<td>Week 4: 20 June - 24 June</td>
<td>Lecture</td>
<td>Ceramic additive manufacturing; Moodle Recorded Lecture/Class readings</td>
</tr>
<tr>
<td>Week 5: 27 June - 1 July</td>
<td>Group Activity</td>
<td>Online lab project and flexibility week</td>
</tr>
<tr>
<td>Week 6: 4 July - 8 July</td>
<td>Group Activity</td>
<td>Online lab project and flexibility week</td>
</tr>
<tr>
<td>Week 7: 11 July - 15 July</td>
<td>Group Activity</td>
<td>Online lab project and flexibility week</td>
</tr>
<tr>
<td>Week 8: 18 July - 22 July</td>
<td>Group Work</td>
<td>A project study and design; Moodle Recorded Lecture/Class readings</td>
</tr>
<tr>
<td>Week 9: 25 July - 29 July</td>
<td>Lecture</td>
<td>Additive manufacturing process optimisation and design for additive manufacturing; Moodle Recorded Lecture/Class readings</td>
</tr>
<tr>
<td>Week 10: 1 August - 5 August</td>
<td>Lecture</td>
<td>Additive manufacturing applications and future of additive manufacturing; Moodle Recorded Lecture/Class readings</td>
</tr>
</tbody>
</table>
Resources

Recommended Resources

a. UNSW Library website: https://www.library.unsw.edu.au/

Course Evaluation and Development

Feedback on the course is gathered periodically using various means, including the UNSW myExperience process, informal discussion in the final class for the course, and the School’s Student/Staff meetings. Your feedback is taken seriously, and continual improvements are made to the course based, in part, on such feedback.

Laboratory Workshop Information

Hybrid lab projects (in-person and online options) will be assisted by three demonstrators.
Submission of Assessment Tasks

Assessment submission and marking criteria

Should the course have any non-electronic assessment submission, these should have a standard School cover sheet.

All submissions are expected to be neat and clearly set out. Your results are the pinnacle of all your hard work and should be treated with due respect. Presenting results clearly gives the marker the best chance of understanding your method; even if the numerical results are incorrect.

Marking guidelines for assignment submissions will be provided at the same time as assignment details to assist with meeting assessable requirements. Submissions will be marked according to the marking guidelines provided.

Late policy

Work submitted late without an approved extension by the course coordinator or delegated authority is subject to a late penalty of five percent (5%) of the maximum mark possible for that assessment item, per calendar day.

The late penalty is applied per calendar day (including weekends and public holidays) that the assessment is overdue. There is no pro-rata of the late penalty for submissions made part way through a day. This is for all assessments where a penalty applies.

Work submitted after five days (120 hours) will not be accepted and a mark of zero will be awarded for that assessment item.

For example:

- Your course has an assessment task worth a total of 100 marks.
- You submit the assessment 2 days (or part thereof) late (i.e. from 24-48 hours after the deadline).
- The submission is graded and awarded a mark of 65/100.
- A late penalty of 10 marks is deducted from your awarded mark (2 days @ 5% of 100 marks).
- Your adjusted final score is 55/100.

For some assessment items, a late penalty may not be appropriate. These are clearly indicated in the course outline, and such assessments receive a mark of zero if not completed by the specified date. Examples include:

1. Weekly online tests or laboratory work worth a small proportion of the subject mark, or
2. Online quizzes where answers are released to students on completion, or
3. Professional assessment tasks, where the intention is to create an authentic assessment that has an absolute submission date, or
4. Pass/Fail assessment tasks.

Examinations

You must be available for all quizzes, tests and examinations. For courses that have final examinations,
these are held during the University examination periods: February for Summer Term, May for T1, August for T2, and November/December for T3.

Please visit myUNSW for Provisional Examination timetable publish dates. For further information on exams, please see the Exams webpage.

**Special Consideration**

If you have experienced an illness or misadventure beyond your control that will interfere with your assessment performance, you are eligible to apply for Special Consideration prior to submitting an assessment or sitting an exam.

UNSW now has a [Fit to Sit / Submit rule](#), which means that if you attempt an exam or submit a piece of assessment, you are declaring yourself fit enough to do so and cannot later apply for Special Consideration.

For details of applying for Special Consideration and conditions for the award of supplementary assessment, please see the information on UNSW’s [Special Consideration page](#).

**Please note** that students will **not** be required to provide any documentary evidence to support absences from any classes missed because of COVID-19 public health measures such as isolation. UNSW will **not** be insisting on medical certificates from anyone deemed to be a positive case, or when they have recovered. Such certificates are difficult to obtain and put an unnecessary strain on students and medical staff.

Applications for special consideration will **be** required for assessment and participation absences – but no documentary evidence for COVID-19 illness or isolation will be required.

**Special Consideration Outcomes**

Assessments have default Special Consideration outcomes. The default outcome for the assessment will be advised when you apply for Special Consideration. Below is the list of possible outcomes:
<table>
<thead>
<tr>
<th>Outcome</th>
<th>Explanation</th>
<th>Example</th>
</tr>
</thead>
<tbody>
<tr>
<td>Time extension</td>
<td>Student provided more time to submit the assessment</td>
<td>e.g. 1 more week of time granted to submit a report</td>
</tr>
<tr>
<td>Supplementary assessment</td>
<td>Student provided an alternate assessment at a later date/time</td>
<td>e.g. a supplementary exam is scheduled during the supplementary exam period of the term</td>
</tr>
<tr>
<td>Substitute item</td>
<td>The mark for the missed assessment is substituted with the mark of another assessment</td>
<td>e.g. mark for Quiz 1 applied also applied as mark for Quiz 2, meaning if a student achieved a mark of 20/30 for Quiz 1 and was granted Special Consideration for Quiz 2, a mark of 20/30 would be applied for Quiz 2, etc</td>
</tr>
<tr>
<td>Exemption</td>
<td>All course marks are recalculated excluding this assessment and its weighting</td>
<td>e.g. The course has an assessment structure of:</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- Assignments 30%,</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- Lab report 30%,</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- Final Exam 40%.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>If the Lab report is missed and student is granted Special Consideration, then the assessment structure may be reweighted as follows:</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- Assignments 50%</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- Final Exam 50%</td>
</tr>
<tr>
<td></td>
<td></td>
<td>as though the Lab report did not exist</td>
</tr>
<tr>
<td>Non-standard</td>
<td>Course Coordinator is contacted for the outcome when special consideration is granted as the outcome differs on a case-by-case basis</td>
<td>e.g. typical for group assessments where time extension supplementary assessment could be granted to the group member, time extension could be granted to the whole group, etc. Clarify with your Course Convenor for</td>
</tr>
</tbody>
</table>
Academic Honesty and Plagiarism

UNSW has an ongoing commitment to fostering a culture of learning informed by academic integrity. All UNSW students have a responsibility to adhere to this principle of academic integrity. Plagiarism undermines academic integrity and is not tolerated at UNSW. *Plagiarism at UNSW is defined as using the words or ideas of others and passing them off as your own.*

Plagiarism is a type of intellectual theft. It can take many forms, from deliberate cheating to accidentally copying from a source without acknowledgement. UNSW has produced a website with a wealth of resources to support students to understand and avoid plagiarism, visit: [student.unsw.edu.au/plagiarism](student.unsw.edu.au/plagiarism). The Learning Centre assists students with understanding academic integrity and how not to plagiarise. They also hold workshops and can help students one-on-one.

You are also reminded that careful time management is an important part of study and one of the identified causes of plagiarism is poor time management. Students should allow sufficient time for research, drafting and the proper referencing of sources in preparing all assessment tasks.

If plagiarism is found in your work when you are in first year, your lecturer will offer you assistance to improve your academic skills. They may ask you to look at some online resources, attend the Learning Centre, or sometimes resubmit your work with the problem fixed. However more serious instances in first year, such as stealing another student’s work or paying someone to do your work, may be investigated under the Student Misconduct Procedures.

Repeated plagiarism (even in first year), plagiarism after first year, or serious instances, may also be investigated under the Student Misconduct Procedures. The penalties under the procedures can include a reduction in marks, failing a course or for the most serious matters (like plagiarism in an honours thesis) even suspension from the university. The Student Misconduct Procedures are available here:

Academic Information

Credit points

Course credit is calculated in Units-Of-Credit (UOC). The normal workload expectation for one UOC is approximately 25 hours per term. This includes class contact hours, private study, other learning activities, preparation and time spent on all assessable work.

Most coursework courses at UNSW are 6 UOC and involve an estimated 150 hours to complete, for both regular and intensive terms. Each course includes a prescribed number of hours per week (h/w) of scheduled face-to-face and/or online contact. Any additional time beyond the prescribed contact hours should be spent in making sure that you understand the lecture material, completing the set assignments, further reading, and revising for any examinations.

On-campus class attendance

**T2-2022 UPDATE**

Public distancing conditions must be followed for all face-to-face classes. To ensure this, only students enrolled in those classes will be allowed in the room. No over-enrolment is allowed in face-to-face classes. Students enrolled in online classes can swap their enrolment from online to on-campus classes by Sunday, Week 1. Please refer to your course's Microsoft Teams and Moodle sites for more information about class attendance for in-person and online class sections/activities.

Your health and the health of those in your class is critically important. You must stay at home if you are sick or have been advised to self-isolate by NSW health or government authorities. Current alerts and a list of hotspots can be found here. You will not be penalised for missing a face-to-face activity due to illness or a requirement to self-isolate. We will work with you to ensure continuity of learning during your isolation and have plans in place for you to catch up on any content or learning activities you may miss. Where this might not be possible, an application for fee remission may be discussed. Further information is available on any course Moodle or Teams site.

In certain classroom and laboratory situations where physical distancing cannot be maintained or there is a high risk that it cannot be maintained, face masks will be considered mandatory PPE for students and staff.

For more information, please refer to the FAQs: https://www.covid-19.unsw.edu.au/safe-return-campus-faqs

Guidelines

All students are expected to read and be familiar with UNSW guidelines and policies. In particular, students should be familiar with the following:

- Attendance
- UNSW Email Address
- Special Consideration
- Exams
- Approved Calculators
• Academic Honesty and Plagiarism

Note: This course outline sets out description of classes at the date the Course Outline is published. The nature of classes may change during the Term after the Course Outline is published. Moodle should be consulted for the up-to-date class descriptions. If there is any inconsistency in the description of activities between the University timetable and the Course Outline (as updated in Moodle), the description in the Course Outline/Moodle applies.

Image Credit

Photo by Stephen Blake March 2017, Willis Annexe (J18) Thermofluids lab

CRICOS

CRICOS Provider Code: 00098G

Acknowledgement of Country

We acknowledge the Bedegal people who are the traditional custodians of the lands on which UNSW Kensington campus is located.
## Program Intended Learning Outcomes

### Knowledge and skill base

<table>
<thead>
<tr>
<th>Knowledge and skill base</th>
<th>✔</th>
</tr>
</thead>
<tbody>
<tr>
<td>PE1.1 Comprehensive, theory based understanding of the underpinning natural and physical sciences and the engineering fundamentals applicable to the engineering discipline</td>
<td>✔</td>
</tr>
<tr>
<td>PE1.2 Conceptual understanding of the mathematics, numerical analysis, statistics, and computer and information sciences which underpin the engineering discipline</td>
<td></td>
</tr>
<tr>
<td>PE1.3 In-depth understanding of specialist bodies of knowledge within the engineering discipline</td>
<td></td>
</tr>
<tr>
<td>PE1.4 Discernment of knowledge development and research directions within the engineering discipline</td>
<td></td>
</tr>
<tr>
<td>PE1.5 Knowledge of engineering design practice and contextual factors impacting the engineering discipline</td>
<td></td>
</tr>
<tr>
<td>PE1.6 Understanding of the scope, principles, norms, accountabilities and bounds of sustainable engineering practice in the specific discipline</td>
<td></td>
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</tbody>
</table>

### Engineering application ability

<table>
<thead>
<tr>
<th>Engineering application ability</th>
<th>✔</th>
</tr>
</thead>
<tbody>
<tr>
<td>PE2.1 Application of established engineering methods to complex engineering problem solving</td>
<td>✔</td>
</tr>
<tr>
<td>PE2.2 Fluent application of engineering techniques, tools and resources</td>
<td>✔</td>
</tr>
<tr>
<td>PE2.3 Application of systematic engineering synthesis and design processes</td>
<td>✔</td>
</tr>
<tr>
<td>PE2.4 Application of systematic approaches to the conduct and management of engineering projects</td>
<td>✔</td>
</tr>
</tbody>
</table>

### Professional and personal attributes

<table>
<thead>
<tr>
<th>Professional and personal attributes</th>
<th>✔</th>
</tr>
</thead>
<tbody>
<tr>
<td>PE3.1 Ethical conduct and professional accountability</td>
<td></td>
</tr>
<tr>
<td>PE3.2 Effective oral and written communication in professional and lay domains</td>
<td>✔</td>
</tr>
<tr>
<td>PE3.3 Creative, innovative and pro-active demeanour</td>
<td></td>
</tr>
<tr>
<td>PE3.4 Professional use and management of information</td>
<td></td>
</tr>
<tr>
<td>PE3.5 Orderly management of self, and professional conduct</td>
<td></td>
</tr>
<tr>
<td>PE3.6 Effective team membership and team leadership</td>
<td>✔</td>
</tr>
</tbody>
</table>