

Course Outline

MATS3002

Fundamentals of Ceramic Processing

Materials Science and Engineering

Science

T1, 2020

1. Staff

Position	Name	Email	Consultation times and locations	Contact Details
Course Convenor	Dr Owen Standard	o.standard@unsw.edu.au	Room 243A, School of Materials Science and Engineering (Building E10) by appointment (please contact by email)	Phone: 9385 4437
Lecturer	Prof Chris Sorrell	c.sorrell@unsw.edu.au	Room 248, School of Materials Science and Engineering (Building E10) by appointment (please contact by email)	Phone: 9385 4421

2. Course information

Units of credit: 6

Pre-requisite(s): MATS2003 and MATS2008

Timetabling website: http://timetable.unsw.edu.au/2020/MATS3002.html#S1-8530

Teaching times and locations:

	Lectures				
Day	Monday	Thursday	Friday	Tuesday	
Location	Ainsworth 202	Old Main Building 229	Old Main Building 229	Old Main Building 229	
Time	13:00-15:00	11:00-13:00	9:00-11:00	9:00-11:00	
Weeks	1-8,10-11	1-10	1-7, 9-10	11	

Laboratories see Moodle for details

2.1 Course summary

Processing of ceramics and its relationship to structure, properties and performance of ceramic materials; Starting materials, ceramic processing fundamentals, and processing technology taught in context of the main classes of ceramic materials (polycrystalline monolithic ceramics, glasses, and films/coatings) and the determination of structure, properties and performance; Ternary phase equilibria in ceramic systems.

2.2 Course aims

The Course is a core course in Year 3 of the BE in Materials Science and Engineering and is intended to teach students the fundamentals of ceramic materials and their processing and the importance of

processing in determining the composition-microstructure-property relationships for ceramic products. Specific objectives include:

- Understand the main processes and technology involved in the manufacture of the each of the main classes of ceramic products from the initial raw materials through to finished products.
- Understand the critical importance of ceramic processing in determining the compositionmicrostructure-property relationships for ceramic materials.
- Understand the raw materials used to manufacture ceramic products, the chemical and physical material changes that take place when manufacturing a ceramic, and the resultant effects on microstructure and properties.
- Ability to determine fundamental design aspects and perform calculations relevant to specific forming operations, drying operations, and firing operations used in ceramic processing.
- Understand and design basic processing routes for ceramic materials and components, and undertake practical problem solving.

2.3 Course learning outcomes (CLO)

At the successful completion of this course you (the student) should be able to:

- 1. Identify key features pertaining to the design and operation of powder processing equipment, forming equipment, dryers, and kilns used in industrial ceramic processing.
- Design basic processing routes suitable for the forming of specific types of ceramic products, including selection of specific equipment and identification of potential processing problems and their prevention.
- 3. Predict and explain the effect of heat treatment conditions on the high temperature reactions of specific ceramic materials and resultant microstructure and properties.
- 4. Perform calculations related to static and kinetic aspects of drying and firing processes used in ceramic manufacturing
- 5. Solve problems and undertake design in the area of ceramic processing.

2.4 Relationship between course and program learning outcomes and assessments

Course Learning Outcome (CLO)	Program Learning Outcome (PLO)	Related Tasks & Assessment
CLO 1	1.3, 3.2, 3.4 & 3.6	1, 2, 3 & 4
CLO 2	1.3, 3.2, 3.4 & 3.6	Lab reports Assignment 1
CLO 3	1.3, 1.4 & 2.2	Assignment 2 Mid-term exam Final exam
CLO 4	1.3, 1.4 & 2.2	Assignment 1 Assignment 2 Mid-term exam Final exam
CLO 5	1.3, 1.4, 2.2 & 3.2	Mid-term Final exam

3. Strategies and approaches to learning

3.1 Learning and teaching activities

(Based on UNSW Learning Guidelines)

- Students are actively engaged in the learning process.
 - It is expected that, in addition to attending classes, students read, write, discuss, and are engaged in solving problems, both qualitatively and quantitatively, in the processing of ceramic materials. This is facilitated by interactive calculation- based assignments and laboratory reports.
- Effective learning is supported by a climate of inquiry where students feel appropriately challenged.
 - Understanding of the underlying theory and principles of ceramic processing is challenging students will apply this to real-world ceramic materials and processing situations by performing calculations, solving problems, and completing practical laboratories.
- Learning is more effective when students' prior experience and knowledge are recognised and built on.
 - This course is built on prior courses in introductory materials science, physics, chemistry, materials characterisation, kinetics and diffusion, phase equilibria, heat transfer, etc.
- Students become more engaged in the learning process if they can see the relevance of their studies to professional and disciplinary contexts
 - Students will use principles of several key areas of materials science and engineering (including physical properties, heat transfer, diffusional and kinetics, and phase equilibria) to understand and investigate the importance and role of ceramic processing operations on the resultant composition, structure, and properties of ceramic materials. Students will apply their understanding and skills developed in ceramics processing to interpret technologically-significant

engineering ceramic products and to understand the main classes of modern scientific and industrial ceramic products. Also, implicit in the course is the exposure to, and development of, graduate attributes and professional skills (see Course Information below).

Lectures: The core concepts will be taught in lectures, students will have access to the lectures notes before class for annotation during the lecture. Students will be engaged in the learning process through class discussions and problem-solving questions independently and working together with partners and groups.

Labs: Experimental techniques and procedures will be taught through laboratories classes and laboratory reports following the class. Students will actively complete the experiments gaining experience of important materials testing and characterisation techniques. Students will be able to reflect on the experiments and learn to process data through the lab reports after class.

3.2 Expectations of students

- Students must attend at least 80 % of all classes with the expectation that students only miss classes due to illness or unforeseen circumstances
- Students must read through lecture notes and lab sheets prior to class
- During class, students are expected to engage actively in class discussions
- Students should work through lecture, tutorial and textbook questions
- Students should read through the relevant chapters of the prescribed textbook.
- Students should complete all assessment tasks and submit them on time.
- Students are expected to participate in online discussions through the Moodle page

4. Course schedule and structure

This course consists of 58 hours of class contact hours, including 54 hours in lectures and 4 hours of laboratories. You are expected to take an additional 92 hours of non-class contact hours to complete assessments, readings and exam preparation spread over the term.

Week	Topic	Activity
1	Overview of ceramic materials and processing operations Ceramic raw materials and their processing	
2	Ceramic forming Dry forming processes Plastic formation processes	
3	Plastic formation processes Wet forming methods	Formative Quiz Laboratory
4	Wet forming methods Drying of ceramics	Laboratory
5	Drying of ceramics	Laboratory Assignment Pt 1
6	Revision Mid-term exam	Mid-term exam
7	Firing of ceramics	Assignment Pt 2
8	Firing of ceramics Ternary phase diagrams and specialised sintering processes	
9	Ternary phase diagrams and specialised sintering processes	
10	Ternary phase diagrams and specialised sintering processes Revision	

5. Assessment

5.1 Assessment tasks

Assessment task	Description	Weight	Due date
Laboratory reports:	Extrusion: Students will work in groups using laboratory facilities to investigate the effect of selected material and extruder parameters on the rate of extrusion and the properties of the extruded/fired product. This laboratory will provide formative assessment of the understanding of ceramic raw materials and their behaviour in plastic forming. Slip casting: Students will work in groups using laboratory facilities to investigate the electrokinetic and rheological	nd 5% ming. W	
	behaviour of ceramic particulate suspensions and to analyse their effects on slip casting behaviour and the resultant properties of the cast/sintered materials. This laboratory will provide formative assessment of the understanding of ceramic raw materials and their behaviour in wet forming.	(Total 10%)	
Assignment:	Part 1, Psychrometry: Students will undertake psychrometric calculations involving air-water vapour systems and apply them to mass and energy balances calculations for ceramic drying processes. This assignment will provide formative assessment of the understanding of psychrometry as applied to ceramic drying processes.	10%	Part 1 Week 5
	Part 2, Sintering: Students will complete descriptive and numerical problems related to sintering including application of diffusion equations to model specific sintering and grain growth mechanisms, and interpretation of ternary phase equilibrium diagrams. This assignment will provide formative assessment of the understanding of sintering processes as applied to ceramic densification processes.	10% (Total 20%)	Part 2 Week 7
Mid-term examination:	The mid-session exam will provide summative assessment of understanding and application of ceramic processing operations learnt in Weeks 1-6 up to and including Drying of Ceramics. The mid-session exam will be 2 hours in duration.	35%	Week 6
Final examination:	The final exam will provide summative assessment of understanding and application of sintering theory and ternary phase diagrams learnt in Weeks 7-12. The final exam will be 2 hours in duration and held in the UNSW end of semester formal exam period.	35%	Formal exam period

Further information

UNSW grading system: https://student.unsw.edu.au/grades

UNSW assessment policy: https://student.unsw.edu.au/assessment

5.2 Assessment criteria and standards

Assessment criteria and standards for each assessment tasks are available on the course Moodle page.

5.3 Submission of assessment tasks

- Unless otherwise specified in the task criteria, all assignments must be uploaded via Moodle prior to the due date for submission.
- Assignments/lab reports submitted after the due date for submission will receive a 20% of maximum grade penalty for every day late, or part thereof.
- UNSW operates under a Fit to Sit/ Submit rule for all assessments. If a student wishes to submit
 an application for special consideration for an exam or assessment, the application must be
 submitted prior to the start of the exam or before an assessment is submitted. If a student sits the
 exam/ submits an assignment, they are declaring themselves well enough to do so. Information
 on this process can be found here: https://student.unsw.edu.au/special-consideration. Medical
 certificates or other appropriate documents must be included. Students should also advise the
 lecturer of the situation.
- Students should attend at least 80% of all classes.
- Students who have a disability that requires some adjustment in their teaching or learning
 environment are encouraged to discuss their study needs with the course coordinator prior to, or
 at the commencement of, their course, or with the Equity Officer (Disability) in the Equity and
 Diversity Unit: https://student.unsw.edu.au/disability. Early notification is essential to enable any
 necessary adjustments to be made.
- Rules governing conduct during exams are given at: https://student.unsw.edu.au/exam-rules

5.4. Feedback on assessment

Formative in-class quiz: Feedback from this quiz will be given prior to the census date and allow students to determine how they are progressing in the course.

Assignments: Feedback will be given two weeks after submission of the assignment and take the form of the mark for the assignment, overall comments on how the class performed, any common areas that were not answered correctly. Additionally, personal feedback and how each student performed may be given.

Lab reports: Students will receive their mark and individualised feedback on the areas they excelled at and which areas of the reports that were not answered correctly. Feedback will be provided through Moodle, two weeks after submission.

Midsession exams: Students will receive their marked exams indicating what questions were answered correctly and incorrectly. Overall comments and worked solutions may be provided to the class.

Final exam: Students will receive their final mark.

6. Academic integrity, referencing and plagiarism

Referencing is a way of acknowledging the sources of information that you use to research your assignments. You need to provide a reference whenever you draw on someone else's words, ideas or research. Not referencing other people's work can constitute plagiarism.

Further information about referencing styles can be located at https://student.unsw.edu.au/referencing

Academic integrity is fundamental to success at university. Academic integrity can be defined as a commitment to six fundamental values in academic pursuits: honesty, trust, fairness, respect, responsibility and courage. ¹ At UNSW, this means that your work must be your own, and others' ideas should be appropriately acknowledged. If you don't follow these rules, plagiarism may be detected in your work.

Further information about academic integrity and plagiarism can be located at:

- The Current Students site https://student.unsw.edu.au/plagiarism, and
- The ELISE training site http://subjectguides.library.unsw.edu.au/elise/presenting

The *Conduct and Integrity Unit* provides further resources to assist you to understand your conduct obligations as a student: https://student.unsw.edu.au/conduct.

7. Readings and resources

There is no single textbook for the course. Below is a list of references which students may find useful.

- ASM International, Engineered Materials Handbook, Volume 4: Ceramics and Glasses. The Materials Research Society, 1991.
- M. Barsoum, Fundamentals of Ceramics. McGraw Hill, New York, 1997.
- W. Bender and F. Handle, Brick and Tile Making, Procedures and Operating Practice in the Heavy Clay Industries. Bauverlag GmbH, Berlin, 1982.
- H. Beutelspacher and H.W. van der Marel, Atlas of Electron Microscopy of Clay Minerals and their Admixtures. Elsevier Publishing Company, Amsterdam, 1968.
- W.E. Brownell, Structural Clay Products. Springer Verlag, New York, 1976
- Y.-M. Chiang, D.P. Birnie, and W.D. Kingery, Physical Caramics. Principles for Ceramic Science and Engineering. John Wiley and Sons, New York, 1997
- W.F. Ford, Institute of Ceramics Textbook Series 4: Effect of Heat on Ceramics. Maclaren, London 1967.
- D. Ganguli and M. Chatterjee, Ceramic Powder Preparation: A Handbook. Kluwer Academic Publishers, Boston, 1997.
- R.M. German, Sintering Theory and Practice. John Wiley and Sons, New York, 1996
- W.D. Kingery (Editor), Ceramic Fabrication Processes. Tech. Press of Mass. Inst. of Tech., Cambridge, Massachusettes, 1968.
- W.D. Kingery, H.K. Bowen, D.R. Uhlmann, Introduction to Ceramics, Second Edition. Wiley, New York, 1976.
- R. König, Ceramic Drying. Novokeram, Krumbach, Germany, 1998.
- R.E. Loehman, Characterisation of Ceramics. Butterworth-Heinemann, Boston, 1993.
- F. Moore, Institute of Ceramics Textbook Series II: Rheology of Ceramic Systems. Maclaren, London. 1965.
- D. Ganguli and M. Chatterjee, Ceramic Powder Preparation: A Handbook. Kluwer Academic Publishers, Boston, 1997.
- R.E. Grim, Applied Clay Mineralogy. McGraw-Hill, New York, 1962.
- R.E. Grim, Clay Mineralogy, 2nd Edition. McGraw-Hill, New York, 1968.
- R.W. Grimshaw, The Chemistry and Physics of Clays and Allied Ceramic Materials, 4th Edition. Wiley-Interscience, New York, 1971.

¹ International Center for Academic Integrity, 'The Fundamental Values of Academic Integrity', T. Fishman (ed), Clemson University, 2013.

- H. Insley and V.D. Frechette, Microscopy of Ceramics and Cements including Glasses, Slags, and Foundary Sands. Academic Press Inc., New York, 1955.
- J.T. Jones and M.F. Berard, Ceramics: Industrial Processing and Testing, 2nd Edition. The Iowa State University Press, Ames, Ohio, 1993.
- W.D. Kingery (Editor), Ceramic Fabrication Processes. Tech. Press of Mass. Inst. of Tech., Cambridge, Massachusettes, 1968.
- R. König, Ceramic Drying. Novokeram, Krumbach, Germany, 1998.
- R.E. Loehman, Characterisation of Ceramics. Butterworth-Heinemann, Boston, 1993.
- F.H. Norton, Elements of Ceramics, 2nd Edition. Addison-Wesley, Reading Massachusettes, 1974.
- M.N. Rahaman, Ceramic Processing and Sintering. Marcel Dekker, Inc., New York, 1995.
- T.A. Ring, Fundamentals of Ceramic Powder Processing and Synthesis. Academic Press, San Diego, 1996.
- F. Singer and S.S. Singer, Industrial Ceramics. Chapman and Hall, London 1963 (reprinted 1978).
- T.A. Ring, Fundamentals of Ceramic Powder Processing and Synthesis. Academic Press, San Diego, 1996.
- L.J. Thomas, An Introduction to Mining. Hicks Smith and Sons, 1973.
- W.E. Worrall, Ceramic Raw Materials, Second Edition. Pergamon Press, Oxford, 1982.

The majority of these books are in the UNSW library. Students seeking resources can also obtain assistance from the UNSW Library – a starting point for assistance is: https://www.library.unsw.edu.au

8. Administrative matters

School Office: Room 137, Building E10 School of Materials Science and Engineering

School Website: http://www.materials.unsw.edu.au/ Faculty Office: Robert Webster Building, Room 128 Faculty Website: http://www.science.unsw.edu.au/

9. Additional support for students

- The Current Students Gateway: https://student.unsw.edu.au/
- Academic Skills and Support: https://student.unsw.edu.au/academic-skills
- Student Wellbeing, Health and Safety: https://student.unsw.edu.au/wellbeing
- Disability Support Services: https://student.unsw.edu.au/disability-services
- UNSW IT Service Centre: https://www.it.unsw.edu.au/students/index.html
- Assessment Implementation Procedure: https://www.gs.unsw.edu.au/policy/documents/assessmentimplementationprocedure.pdf